

*Centrifugal Compressors: A Strategy for Aerodynamic Design and Analysis*

**Table Of Contents**

**Preface**

- 1. Introduction**
  - 1.1 The Centrifugal Compressor Stage**
  - 1.2 Dimensionless Parameters**
  - 1.3 Performance Characteristics**
  - 1.4 Similitude**
  - 1.5 Units and Conventions**
  
- 2. Thermodynamics**
  - 2.1 Fundamental Laws of Thermodynamics**
  - 2.2 Head and Efficiency**
  - 2.3 The Gas Equation of State**
  - 2.4 Thermally Perfect Gases: The Caloric Equation of State**
  - 2.5 The Thermal Equation of State For Real Gases**
  - 2.6 Thermodynamic Properties of Real Gases**
  - 2.7 Thermally and Calorically Perfect Gases**
  - 2.8 Perfect Gas Models Applied to Real Gases**
  - 2.9 Component Performance and Losses**
  - 2.10 Approximate Liquid and Two-Phase Flow Models**
  - 2.11 Equilibrium Flash or Liquid Knockout Calculations**
  
- 3. Fluid Mechanics**
  - 3.1 Flow in a Rotating Coordinate System**
  - 3.2 Governing Equations for Adiabatic Inviscid Compressible Flow**
  - 3.3 Adiabatic Inviscid Compressible Flow Analysis**
  - 3.4 Boundary Layer Analysis**
  - 3.5 Vector Operators**
  
- 4. The Impeller Work Input**
  - 4.1 The Slip Factor**
  - 4.2 The Impeller Distortion Factor**
  - 4.3 Clearance Gap Flows**
  - 4.4 Windage and Disk Friction Work**
  - 4.5 Leakage Work**
  - 4.6 Recirculation Work**
  
- 5. One-Dimensional Aerodynamic Performance Analysis**
  - 5.1 One-Dimensional Flow Analysis**
  - 5.2 Inlet Guide Vane Performance**
  - 5.3 Impeller Performance**
  - 5.4 Vaneless Annular Passage Performance**
  - 5.5 Vaned Diffuser Performance**
  - 5.6 Return Channel Performance**
  - 5.7 Volute and Collector Performance**
  - 5.8 Overall Stage Predictions**
  - 5.9 Multistage Compressor Analysis**

- 6. Preliminary Aerodynamic Design and Component Sizing**
  - 6.1 The Preliminary Design Strategy**
  - 6.2 Simple Performance Correlations**
  - 6.3 Component Matching**
  - 6.4 A Computerized Preliminary Design System**
  - 6.5 Impeller Sizing**
  - 6.6 Vaneless Diffuser Sizing**
  - 6.7 Vaned Diffuser Sizing**
  - 6.8 Return System Sizing**
  - 6.9 Volute Sizing**
  - 6.10 Implementation of the Design System**
  
- 7. General Gas Path and Impeller Design**
  - 7.1 The General Gas Path Design Strategy**
  - 7.2 Useful Curve Forms for Gas Path Design**
  - 7.3 End-Wall and Quasi-Normal Construction**
  - 7.4 Blade Mean Line Construction**
  - 7.5 Blade Surface Construction**
  - 7.6 Blade Passage Throat Area**
  - 7.7 The Blade Leading Edge**
  - 7.8 A Computerized Gas Path Design System**
  - 7.9 Impeller Detailed Design**
  
- 8. Vaneless Diffuser Design**
  - 8.1 Geometric Construction**
  - 8.2 The Design Procedure**
  - 8.3 Rotating Stall Considerations**
  
- 9. Vaned Diffuser Design**
  - 9.1 Vaned Diffuser Performance Parameters**
  - 9.2 Design Criteria**
  - 9.3 Vaned Diffuser Stall**
  - 9.4 Vaned Diffuser Inlet Design**
  - 9.5 Vaned Diffuser Sizing**
  - 9.6 Vane Design**
  - 9.7 Analysis of The Design**
  - 9.8 A Computerize Design System**
  
- 10. Return System Design**
  - 10.1 Return System Gas Path Construction**
  - 10.2 Return Channel Vane Construction**
  - 10.3 A Computerized Interactive Design System**
  - 10.4 Return System Design Recommendations**
  
- 11. Volute Design**
  - 11.1 Geometrical Construction**
  - 11.2 Fundamental Design Concepts**
  - 11.3 Aerodynamic Design Considerations**

- 12. Quasi-Three-Dimensional Flow Analysis**
  - 12.1 Fluid Dynamic Models**
  - 12.2 Gas Path Geometry**
  - 12.3 The Hub-To-Shroud Flow Governing Equations**
  - 12.4 Conservation Of Mass And Momentum**
  - 12.5 Repositioning Stream Surfaces**
  - 12.6 The First Iteration**
  - 12.7 Choked Flow**
  - 12.8 The Blade-To-Blade Flow Governing Equations**
  - 12.9 Linearized Blade-To-Blade Flow**
  - 12.10 Numerical Solution for the Stream Function**
  - 12.11 Iteration for Gas Density**
  - 12.12 Quasi-Three-Dimensional Flow**
  
- 13. Potential Flow Analysis in the Blade-To-Blade Plane**
  - 13.1 Definition of the Problem**
  - 13.2 The Stream Function Solution**
  - 13.3 The Gas Density Solution**
  - 13.4 Some Useful Features**
  - 13.5 Typical Results**
  
- 14. Time-Marching Analysis of the Blade-To-Blade Plane Flow**
  - 14.1 Definition of the Problem**
  - 14.2 Boundary Conditions**
  - 14.3 Fundamental Concepts in Numerical Stability**
  - 14.4 Numerical Stability for the Blade-To-Blade Flow Application**
  - 14.5 The Solution Procedure**
  - 14.6 Typical Results**
  
- 15. Boundary Layer Analysis**
  - 15.1 Two-Dimensional Laminar Boundary Layer Analysis**
  - 15.2 Two-Dimensional Turbulent Boundary Layer Analysis**
  - 15.3 Blade Passage Profile Losses**
  - 15.4 End-Wall Turbulent Boundary Layer Analysis**

**Answers to the Exercises**

**References**

**About the Author**

**Index**